

## Roman, Inc. World Headquarters and National Distribution Center, Addison, Illinois

### Corporate Facilities

With nine showrooms throughout the United States; four international showrooms in Australia, Canada, England, and Mexico; and a sales force dedicated exclusively to Roman products and retailers, the company is a shining example of the vitality of the American dream. The burgeoning business outgrew its facilities four times before establishing its current headquarters in Addison, Ill. The 525,000-square-foot facility features a 17,000-square-foot corporate showroom that showcases the entire Roman product line. Constructed in 1998 as the Company's National Distribution Center, the Addison facility was renovated in 2004 so that the entire Roman organization could be operated from a single location. (The information is from the website: [www.roman.com](http://www.roman.com))

### Roman, Inc., Addison, Illinois Distribution Center Facts

- The exterior walls are 40' tall and 12" thick SOLARCRETE insulated concrete (R-36).
- The warehouse floor area (not counting offices) is 475,000 square feet (17,000,000 cubic feet +/-)
- There is no Heating or Cooling in the warehouse area (100% ENERGY SAVINGS). The maximum annual temperature range is from 64°F to 80°F. Proper ventilation is provided by heat recovery ventilators (HRV's).
- The office HVAC system is based entirely on internal lighting, people and equipment loads and is virtually unaffected by the exterior weather, which reduces the size of the HVAC equipment required there.



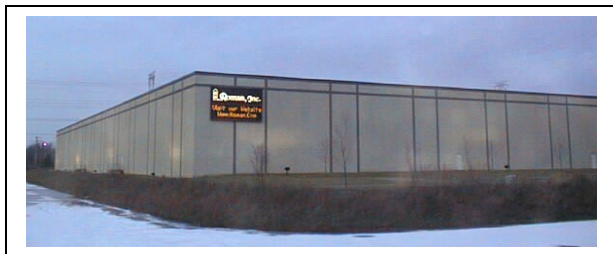
Southwest Corner View



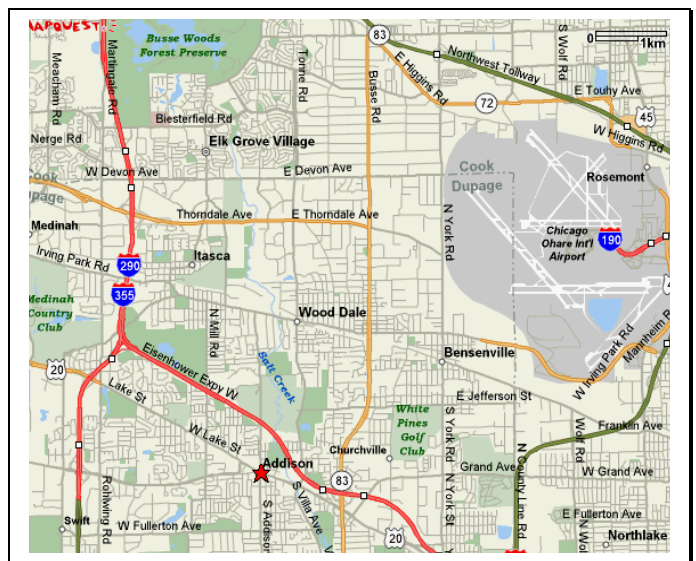
Southeast Corner View



West Side View



Northwest Corner View



Roman, Inc. – Location Map

Note:

This Distribution Warehouse is a **Solarcrete "Earth Coupled, Passive Geothermal, Energy-Free Building"**  
[www.solarcrete.com](http://www.solarcrete.com)

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